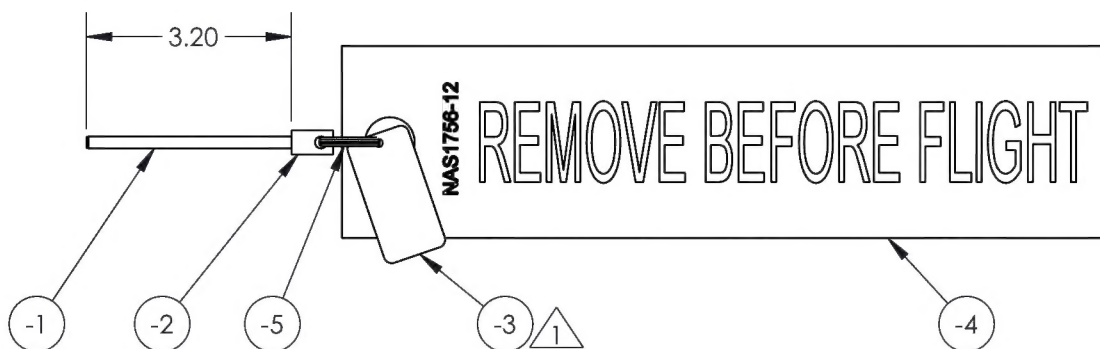


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ASSEMBLY VIEW. -2 ADDED MISSING HOLE DIM.	7/9/2009	RJC	
1A		-5 CH'D P/N & RING DIAMETER FROM Ø1-5/8.	9/25/2009	RJC	RW
2		-1 CH'D FROM Ø.186 TO Ø.1864-.1870. -2 CH'D FROM Ø.186 TO Ø.1860-.1865.	10/29/2012	RJC	GE
3	15-0119	-2 CH'D MATERIAL WAS 1018 IS 1018/1020. -3 CH'D FROM .500 X 1.250 TO #RB41010 TAG, ADDED NOTE 1 SHT 1 AND DELETED -3 DWG.	6/5/2015	RJC	JAG



NOTE:

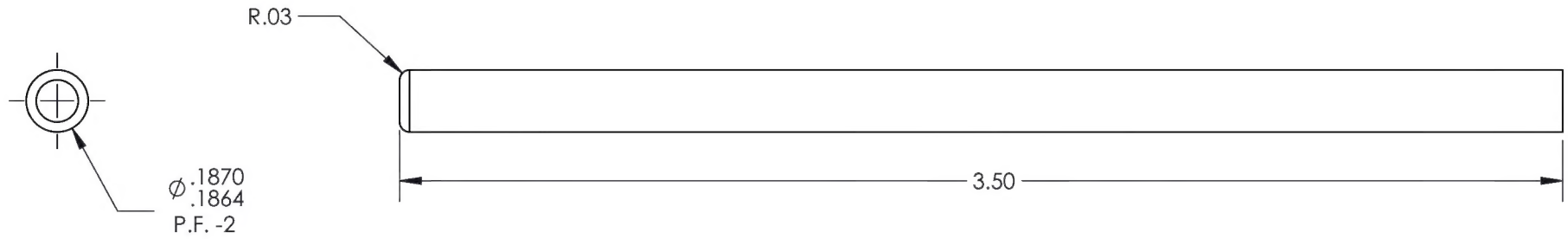
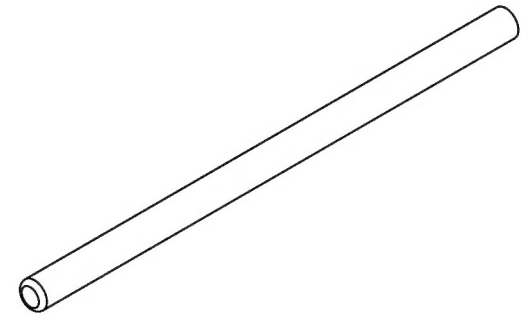
1 ENGRAVE WITH T/N, S/N, MADE IN USA.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRILL BLANK	HIGH SPEED STEEL	Ø3/16 X 3-1/2 (ESSENTA #DB-12) MODIFIED	2
			-2	1	END	1018/1020		3
			-3	1	I.D. TAG	ALUMINUM	1/32 X 1 X 2 RB41010	1
		B/O	-4	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-5	1	SPLIT RING	STEEL	Ø7/8 O.D. X Ø.07 WIRE (MCMASTER-CARR #90177A217)	1

DART AEROSPACE	
TITLE RIGGING PIN	
DWG NO. RB500N9901-3	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: ARRON RUIZ APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:3	DATE 5/9/2005
SHEET 1 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-1 CH'D FROM Ø.186 TO Ø.1864-.1870.	10/29/2012	RJC	GE

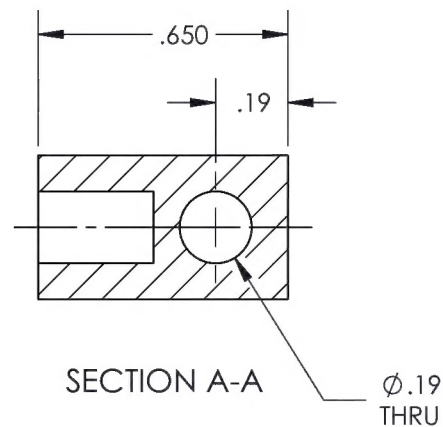
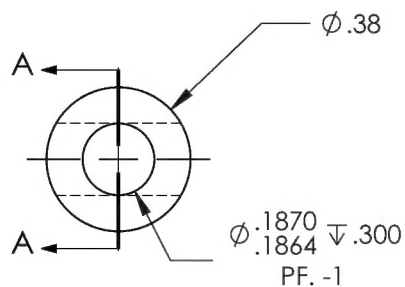
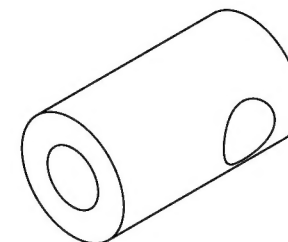


(-1)
DRILL BLANK

DART AEROSPACE	
TITLE RIGGING PIN	
DWG NO. RB500N9901-3-1	REV 3
MAT'L HIGH SPEED STEEL	DRAWN BY: ARRON RUIZ
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 5/9/2005
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-2 ADDED MISSING HOLE DIM.	7/9/2009	RJC	
2		-2 CH'D FROM Ø.186 TO Ø.1860-.1865.	10/29/2012	RJC	GE



(-2)
END

DART AEROSPACE	
TITLE RIGGING PIN	
DWG NO. RB500N9901-3-2	REV 3
MAT'L 1018/1020	DRAWN BY: ARRON RUIZ
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 5/9/2005 SHEET 3 OF 3